

Environmental product declaration

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Varier Furniture AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-4460-3690-EN
Registration number:	NEPD-4460-3690-EN
ECO Platform reference number:	-
Issue date:	30.12.2022
Valid to:	30.12.2027

Move™

Varier Furniture AS

Varier®

www.epd-norge.no



General information

Product:

Move™

Owner of the declaration:

Varier Furniture AS
 Contact person: Michal Klecz
 Phone: +47 70 24 43 50
 e-mail: info@varierfurniture.com

Program operator:

The Norwegian EPD Foundation
 Pb. 5250 Majorstuen, 0303 Oslo
 Phone: +47 23 08 80 00
 e-mail: post@epd-norge.no

Manufacturer:

Varier Furniture AS

Declaration number:

NEPD-4460-3690-EN

Place of production:

Varier Furniture AS
 Drammensveien 130 0277 Oslo
 Norway

ECO Platform reference number:
Management system:
This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR
 NPCR 026:2018 Part B for furniture

Organisation no:

NO 989 804 804

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Issue date: 30.12.2022

Valid to: 30.12.2027

Declared unit:

1 kg Move™

Year of study:

2021

Declared unit with option:

A1,A2,A3,A4

Comparability:

EPDs from programmes other than the Norwegian EPD Foundation may not be comparable

Functional unit:

Gaslift L44-70 version

Development and verification of EPD:

The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

Developer of EPD:

Michal Klecz

Reviewer of company-specific input data and EPD:

Bo Quist

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Approved:

Sign

Håkon Hauan, CEO EPD-Norge

Erik Svanes, Norsus AS

(no signature required)

Key environmental indicators	Unit	Cradle to gate A1 - A3
Global warming	kg CO2 eqv	33,29
Total energy use	MJ	490,92
Amount of recycled materials	%	21,58

Product

Market:

Global, mainly Europe.

Product description:

Move™ allows for a wide range of movement, enabling seamless transitions from sitting to near standing positions. You can use it as your primary work chair or as an addition to your traditional office chair for added variation as it's perfect for any height adjustable desk.

The wooden base of Move™ is made from beech plywood covered with an ash top veneer. The surface is manually sanded and coated with a water-based lacquer available with a natural or black finish.

The base has an integrated rubber disk, making Move™ suitable for use on all kinds of surfaces – from tiles to wooden or carpeted floors. The sculpted foam seat is available in a variety of upholstery options.

Product specification

Designed by Per Øie in 1985. More information on Move™ here: www.varierfurniture.com/collection/move

Technical data:

Chair Measurement:
Seat Ø: 43 cm
Base Ø: 40 cm

Seat Height:
56 - 82 cm

Box Measurement:
H 23 cm x L 44 cm x W 41,5 cm

Reference service life, product

Longevity is incorporated into Varier's core values. Upholstery and cushions can be replaced over time and Varier products can be passed on to the next generation. Varier offers an extended warranty of 7 years on wooden parts and 5 years on mechanisms. Lifetime is usually longer than 15 years.

Reference service life, building

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Aluminium	0,36	6,90	0,00	0,00
Metal - Steel	1,87	35,84	0,00	0,00
Textile - Wool	0,10	1,92	0,00	0,00
Plastic - Polyurethane (PUR)	0,60	11,49	0,00	0,00
Rubber, synthetic	0,30	5,77	0,00	0,00
Wood - Laminated wood	1,95	37,35	0,00	0,00
Lacquer, water based	0,02	0,34	0,00	0,00
Plastic - Polyethylene (LDPE)	0,02	0,40	0,00	0,00
Total:	5,22		0,00	

Packaging	kg		Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	0,81		0,62	76,30
Packaging - Cardboard	1,30		0,99	76,30
Packaging - Plastic	0,06		0,00	0,00
Packaging - Plastic	0,07		0,00	0,00
Total including packaging	7,46		1,61	

LCA: Calculation rules

Declared unit:

1 kg Move™

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

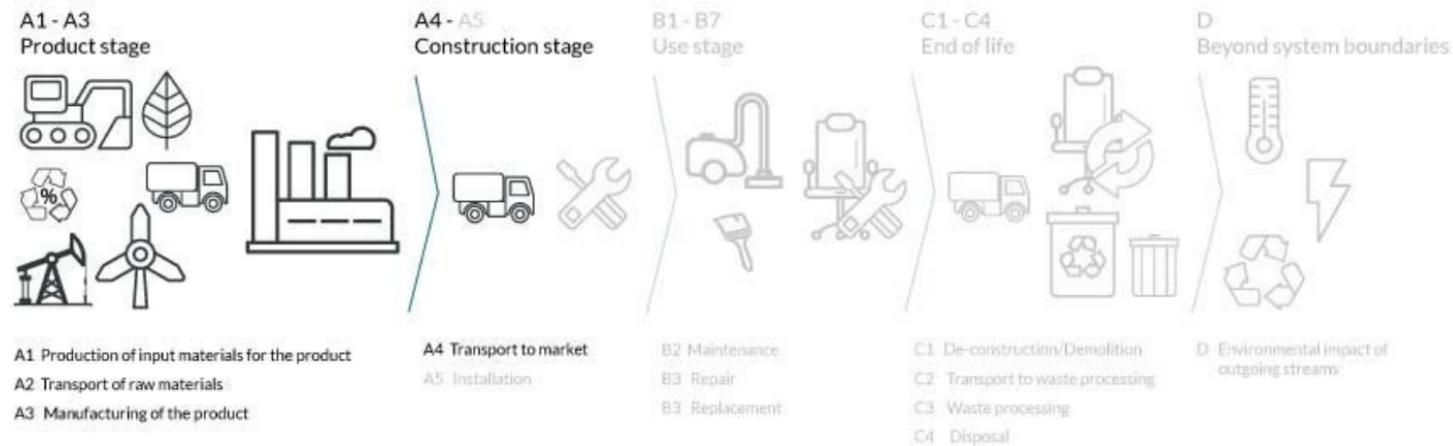
Materials	Source	Data quality	Year
Plastic - Polyethylene (LDPE)	ecoinvent 3.4	Database	2013
Plastic - Polyurethane (PUR)	ecoinvent 3.4	Database	2015
Rubber, synthetic	ecoinvent 3.4	Database	2015
Lacquer, water based	ecoinvent 3.4	Database	2017
Metal - Aluminium	ecoinvent 3.4	Database	2017
Metal - Steel	ecoinvent 3.4	Database	2017
Metal coating - Powder coating on aluminium	ecoinvent 3.4	Database	2017
Metal coating - Powder coating on steel	ecoinvent 3.4	Database	2017
Packaging - Cardboard	ecoinvent 3.4	Database	2017
Packaging - Plastic	ecoinvent 3.4	Database	2017
Textile - Wool	ecoinvent 3.4	Database	2017
Wood - Laminated wood	INEPD-1576-605	EPD	2017

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

System boundary:

A1 (raw materials) to A4 (transport) - products are transported to consumers and assembled by consumers



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

After manufacturing the chairs are transported to our customers, and the customers assembles the chairs themselves. The chair is sold to homes all around the globe and used for generations. Varier currently has no standard refurbishment procedures.

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	38,8 %	Truck, 16-32 tonnes, EURO 6	1260	0,043626	l/tkm	54,97
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Assembly (A5)

.	Unit	Value
Auxiliary	kg	
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
Output materials for waste treatment	kg	
Dust in the air	kg	
VOC emissions	kg	

Use (B1)

.	Unit	Value

Maintenance (B2)/Repair (B3)

.	Unit	Value
Maintenance cycle*		
Auxiliary		
Other resources		
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	kg	

Replacement (B4)/Refurbishment (B5)

.	Unit	Value
Replacement cycle*		
Electricity consumption	kWh	
Replacement of worn parts		
* Described above if relevant		

Operational energy (B6) and water consumption (B7)

.	Unit	Value
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

End of Life (C1, C2)

.	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling		
Energy recovery		
To landfill	kg	

Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Scenarios after A1-A4 are not included

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage	User stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X														

Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO ₂ -eq	2,76E+01	1,01E+00	4,67E+00	1,08E+00
ODP	kg CFC11 -eq	2,44E-05	1,90E-07	7,02E-08	2,04E-07
POCP	kg C ₂ H ₄ -eq	9,65E-03	1,53E-04	1,07E-03	1,64E-04
AP	kg SO ₂ -eq	1,33E-01	2,37E-03	2,83E-02	2,54E-03
EP	kg PO ₄ ³⁻ -eq	2,12E-02	3,11E-04	3,18E-03	3,34E-04
ADPM	kg Sb -eq	1,21E-04	3,13E-06	1,28E-07	3,36E-06
ADPE	MJ	3,03E+02	1,52E+01	4,73E+01	1,64E+01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

Resource use

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	6,51E+01	2,25E-01	5,08E+00	2,41E-01
RPEM	MJ	4,37E+01	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	1,09E+02	2,25E-01	5,08E+00	2,41E-01
NRPE	MJ	3,56E+02	1,56E+01	4,93E+01	1,67E+01
NRPM	MJ	2,09E+01	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	3,77E+02	1,56E+01	4,93E+01	1,67E+01
SM	kg	1,61E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
W	m ³	2,75E-01	2,95E-03	1,72E-02	3,17E-03

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	A3	A4
HW	kg	1,90E-01	9,18E-06	1,09E-05	9,86E-06
NHW	kg	1,87E+01	8,34E-01	1,81E+00	8,96E-01
RW	kg	INA*	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

End of life - Output flow

Parameter	Unit	A1	A2	A3	A4
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MR	kg	1,83E-03	0,00E+00	8,73E-01	0,00E+00
MER	kg	3,27E-05	0,00E+00	3,53E-03	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Energy, electricity, Poland: 1 kWh	ecoinvent 3.6	1099,70	g CO2-ekv/kWh

Dangerous substances

The product contains no substances on the REACH Candidate list or the Norwegian priority list at or above 100 ppm, 0,01 % by weight.

Indoor environment

Additional environmental information

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.
 ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.
 EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.
 ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.
 Iversen et al., (2018) eEPD v3.0 - Background information for EPD generator system. LCA.no report number 04.18
 Vold et al., (2019) EPD generator for Norsk Industri, Background information for industry application and LCA data, LCA.no report number 06.19.
 NPCR Part A: Construction products and services. Ver. 1.0. April 2017, EPD-Norge.
 NPCR 026 Part B for Furniture. Ver. 2.0 October 2018, EPD-Norge.

<p>Global Program Operator</p>	Program operator and publisher The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo, Norway	Phone: +47 23 08 80 00 e-mail: post@epd-norge.no web: www.epd-norge.no
	Owner of the declaration Varier Furniture AS Drammensveien 130 0277 Oslo	Phone: +47 70 24 43 50 e-mail: info@varierfurniture.com web: www.varierfurniture.com
	Author of the Life Cycle Assessment LCA.no AS Dokka 6B 1671 Kråkerøy	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
	Developer of EPD generator LCA.no AS Dokka 1C 1671 Kråkerøy	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no